



Department of Health and Environment

Azzie Young, Ph.D., Secretary

September 15, 1992

Reply to:

South Central District Office 1919 N. Amidon, Suite 130 Wichita, Kansas 67203 Phone: (316) 838-1071 Fax: (316) 838-0042

Steve Keiter Hydrocarbon Recyclers, Inc. 2549 N. New York Wichita, Kansas 67219

Hazardous Waste Compliance Inspection

EPA Identification Number: KSD007246846

RCRA Records Center

Dear Mr. Keiter:

On July 28, 1992 your facility was inspected to compliance with state hazardous waste regulations.

The inspection revealed that your facility generates the following hazardous wastes as defined by K.A.R. 28-31-3:

Waste Codes Wastes Generated

Chlorinated solvents F002 Tetrachloroethylene contaminated 2.

wastes (carbon, cartridge filters, water)

Flammable waste water ° 3 .

Solvents and solvent/paint mixtures 4.

Oxidizers (Class 1 and 2 only) Nonblendable wastes

Blendable wastes for kiln fuel 7.

Corrosives 8. Contaminated floor sweepings,

protective clothing and sampling equipment

9.

F001/F002

D001/D007/D008 D001/F003/F005

D001

D004/D005/D006/ D007/D008/D009/

D010/D011

D001/F001/F002/

F003/F005/U-listed/

D004 to D011

D002/D007

D002/D007/D001/F001/

F006

The quantity of hazardous waste generated is more than 1000 kilograms (approximately 2200 pounds) per month. Therefore, your facility is considered an EPA generator and is regulated under K.A.R. 28-31-4 excluding 28-31-4(h) and (m). Your facility is also an interim status storage, treatment or disposal (T/S/D) facility and is subject to K.A.R. 28-31-8. In addition your facility is the marketer of hazardous waste fuels and is subject to 40CFR Part 266 as adopted by K.A.R. 28-31-8(b).

Hydrocarbon Recyclers, Inc. September 15, 1992 Page 2

The inspection identified the following items not in compliance with state regulations concerning generators of hazardous waste:

- 1. You have not submitted the changes in your emergency coordinators as required by K.A.R. 28-31-4(g).
- You did not have documentation of training within the past year for Ron Robertson as required by K.A.R. 28-31-4(g). However, Mr. Robertson's responsibilities include conducting the annual training. It is recommended that Mr. Robertson document his attendance of these training sessions.
- The following 55-gallon drums were not in good condition as required by K.A.R. 28-31-4(g).

Bldg. B. - 1 severely dented drum

Bldg. C. - 3 severely dented drums located in aisles

C707, C715, C727

1 leaking drum located in aisle C727

2 drums with that had crystallized on the bottom rim located in aisle C701

These violations must be corrected by October 9, 1992. Notify me in writing addressing each violation and the action you have taken to correct each one.

Your facility is storing mercury wastes (U151), a restricted hazardous waste, for greater than one year. The land disposal restriction effective date was May 6, 1992. You will need to dispose of this waste before May 6, 1993. If you are unable to find a disposal method for this waste you will be required to demonstrate and document your purposes for storing these waste for greater than one year past the effective date as required by 40 CFR 268.50.

Observations made during the inspection revealed cracks were visible in the secondary containment of the storage areas of Building C and D. These areas are currently under repairs. The repairs will need to be completed before your permit can be approved.

In the storage area, I found that the hazardous waste label on several drums in Building C were not clearly visible. It is recommended that the drums be placed so the hazardous waste label and the accumulation start date can be easily seen.

Hydrocarbon Recyclers, Inc. September 15, 1992 Page 3

Also, there were drums located in the maintenance area that were marked with a non-hazardous waste label. The drums contained product (oakite) and others were used for storage. It is recommended that the drums be identified in another manner, not as a waste.

While reviewing manifests for waste that you have received from Van Waters and Rogers, I found that the Land Disposal Restriction (LDR) notice from the original generator was attached. It does not clearly identify the new manifest number. It is recommended that a specific reference be made for these manifests.

Your cooperation with the hazardous waste management program is appreciated. If you have questions concerning the inspection, please call me at (316) 838-1071.

Sincerely,

Teresa Hansen

Inspections and Enforcement Section

Bureau of Waste Management

TH:ss

pc: Mike Tate, BWM, Topeka
John Mitchell, BWM, Topeka

Kris Goschen, EPA, Region VII

SCD-File

State of Kansas Joan Finney, Governor

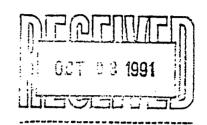


Department of Health and Environment Azzie Young, Ph.D., Secretary

Reply to: (913) 296-1600

September 25, 1991

Steve Keiter
Hydrocarbon Recyclers, Inc. of Wichita
2549 N New York
Wichita, KS 67219



Re: EPA I.D. Number KSD007246846

Dear Mr. Keiter:

This letter is to acknowledge the subsequent Notification of Hazardous Waste Activity Form your firm submitted on September 18, 1991.

We have updated our records to reflect the change made in contact person and waste codes with the addition of D003, F007, F008, F009, F010, F011, F012, F032, F034, F035, F037, F038, F039, K001, U001, U005, U006, U007, U008, U009, U010, U011, U014, U015, U016, U017, U018, U020, U021, U022, U023, U024, U025, U026, U027, U028, U030, U032, U033, U034, U035, U036, U038, U039, U041, U042, U047, U048, U049, U050, U051, U053, U055, U056, U058, U059, U060, U061, U062, U063, U064, U069, U073, U074, U081, U082, U085, U086, U087, U088, U089, U090, U091, U092, U093, U094, U095, U096, U097, U098, U099, U093, U094, U095, U096, U097, U098, U099, U101, U102, U103, U105, U106, U107, U109, U110, U111, U113, U114, U115, U116, U118, U119, U120, U122, U123, U124, U126, U129, U133, U135, U136, U137, U139, U141, U142, U143, U144, U145, U146, U147, U148, U149, U150, U152, U153, U155, U156, U157, U158, U160, U167, U160, U162, U163, U164, U166, U167, U168, U170, U172, U173, U174, U176, U102, U103, U104, U100, U100, U170, U172, U173, U174, U170, U177, U178, U179, U180, U181, U182, U183, U185, U186, U187, U188, U189, U190, U191, U192, U193, U194, U197, U200, U201, U202, U203, U204, U205, U206, U212, U214, U215, U216, U217, U218, U219, U221, U222, U223, U234, U235, U236, U237, U238, U240, U244, U246, U247, U240, U246, U247, U240, U244, U246, U247, U248, U249, U328, U353, P001, P002, P003, P004, P005, P006, P007, P008, P009, P010, P011, P012, P013, P014, P015, P016, P017, P018, P020, P021, P022, P023, P024, P026, P027, P028, P029, P030, P031, P033, P034, P036, P037, P038, P039, P040, P041, P042, P043, P044, P049, P050, P051, P054, P056, P057, P058, P045, P046, P047, P048, P059, P060, P062, P063, P064, P065, P066, P067, P068, P069, P070, P071, P072, P073, P074, P975, P076, P077, P078, P081, P082, P084, P085, P087, P088, P089, P092, P093, P094, P095, P096, P097, P098, P099, P101, P102, P103, P104, P105, P106, P107, P108, P109, P110, P111, P112, P113, P114, P115, P116, P118, P119, P120, P121, P122 and P123.

Steve Keiter Hydrocarbon Recyclers, Inc. of Wichita September 25, 1991 Page 2

This change in status is effective immediately. A subsequent notification shall be submitted to this office whenever the information originally submitted to obtain an EPA I.D. Number has changed. If I can be of further assistance, please contact me at (913) 296-6898.

Sincerely,

Gigi Perry

Administrative Officer Hazardous Waste Section

Bureau of Air and Waste Management

C SCDO - BAWM



As Department of Health and Environme Bureau of Air and Waste Management Forbes Field, Topeka, Kansas 66620

Hazardous Waste Generator/Transporter Compliance Inspection Report

					9
		Time	9:00 AM	Date7-	-28-92
cility Name Hydrocarbon	Recyclers, Inc.	A	EPA ID No.	KSD007246846	6
	York		V 1	, KS . Zip .	
ailing Address (if different than	above)	·			
ounty <u>Sedgwick</u>			_ Phone (268-9	490
ontact(s)Steve Keiter,	Facility Manager			·	1.2
Ron Robertson	n, Facility Safety and	Compliance O	fficer	a de la composição de la c La composição de la compo	1
spector(s) Teresa Hanse		18.5	gion VII	Specific Control of Co	* * * * * * * * * * * * * * * * * * * *
pe of Business Commerce	rai 1/3/B nazaraous				
las the company declared any yes, explain.		ade secrets (KSA	65-3447)?	Ye:	s (No)
		ade secrets (KSA	65-3447)?	Ye	s (No)
yes, explain. Industrial Waste:			Tetrach contami	loroethylene nated wastes	s (No)
yes, explain. Industrial Waste: (List hazardous wastes first) Waste:	s Generated		Tetrach contami	loroethylene nated wastes	s (No)
yes, explain. Industrial Waste: List hazardous wastes first) Waste: f waste is hazardous, give HW ID Number:	Chlorinated Solvent		Tetrach contami (carbor	loroethylene nated wastes	s (No)
yes, explain. Industrial Waste: List hazardous wastes first) Waste: f waste is hazardous, give HW ID Number: Amount generated per month:	Chlorinated Solvent		Tetrach contami (carbor	loroethylene nated wastes	s (No)
yes, explain. Industrial Waste: (List hazardous wastes first)	Chlorinated Solvent		Tetrach contami (carbor	loroethylene nated wastes	s (No)

Waste:	Flammable Wastewater	Solvent and paint solvent mixture (kiln fuel)
If waste is hazardous, give HW ID Number:	D001/D007/D008	D001/F003/F005
Amount generated per month:		
Amount presently in storage:		
Accumulation time:		
Present disposal method:	Gibralter, TX Incineration Deep Well Injection	Systech, Fredonia, Ks

Waste:	Oxidizers	Non-blendable Wastes
If waste is hazardous, give HW ID Number:	DOOL TO SEE THE PROPERTY OF TH	D004 - D011
Amount generated per month:	the state of the s	The state of the s
Amount presently in storage:		
Accumulation time:		
Present disposal method:	Incineration - Rollins or Ensco. W/ Listed codes	USPCI, Lone Mountain, OK. Incineration - Rollins or Ensco.

Waste:	Blendable Wastes for Kiln Fuel	Corrosives
If waste is hazardous, give HW ID Number:	D001/F001/F002/F003/F005 Approved U wastes, D004 - D011 D18-43	D002/D007
Amount generated per month:		AN WY.
Amount presently in storage:		
Accumulation time:		
Present disposal method:	Systech, Fredonia, KS and Reartland Cement, Independence	USPCI, Lone Mountain, OK.

Waste:	Non-hazardous wastewater	Used Oil	· -		
If waste is hazardous, give HW ID Number:	none	none			
Amount generated per month:					
Amount presently in storage:					
Accumulation time:			e was	·	
Present disposal method:	Gibralter for Deep Well or USPCI, Lone Mountain, OK Water treatment plant	Systech, Fredoni	a, KS.	and the second	
General Require		1 10 11 11 14 14			
(KAR 28-31-4(b))	all potentially hazardous waste(s) to determine was the analysis conducted by a laboratory	• •	Yes (Yes)	No No	NA
(KAR 28-31-4(b)(3)(A))			No.	NIA
	, are the results kept for three years? (KAR 2		(Yes)	No	NA
II. If hazardous waste(s) is d Works (POTW), has writte 28-31-3/40 CFR 261.4)	isposed of via the sanitary sewer to a Public in permission been obtained from the operat	tor of the POTW? (KAR	Yes	No ((NA)
III. If Industrial waste(s) is disbeen obtained? (KAR 28-	posed of at a permitted sanitary landfill, has	a disposal authorization	Yes	No	NA
A. If yes, list the authoriz		· · · · · · · · · · · · · · · · · · ·			
IV. Facility size classification:☐ Not a Generator☐ T/S/D Facility	☐ Small Qty. Generator ☐ Kansas Gel ☐ Transporter ☐ HW		ator mer/Mari	keter	
Hazardous Waste Determin	ation Requirements:	☐ Inadequate			
Notification Bed	uirements (GGR)				
	OHE and obtained an EPA Identification Nur	nber? (KAR 28-31-4(c))	Yes	No	, NA
	curate? (KAR 28-31-4(c)(1))	•	Yes	No	NA
A. Is this facility market	ing (selling) hazardous waste as a fuel?	*.	Yes	No.	NA
B. Is this facility market	ing (selling) used oil as a fuel?	Missiana Obsasians	Yes	(NO)	NA
	on A or B, complete Used Oil Fuel Marketers	s/Blenders Checklist.)	Vaa		NA
	hazardous waste as a fuel?		Yes Yes	(S)	NA NA
D. Is this facility burning	g used oil as a fuel?	· , ·			
Notification Requirements	: Adequate	☐ Inadequate			IA
1 HANNANAN MANANAN AND AND AND AND AND AND AND AND A	and the control of th				

(If small quantity generator, stop here.)

Ma	anife	ests (GMR)				
2	262.20	(e)(1-2))	of manifesting? (KAR 28-31-4(d)(7)(A-C)/40 CFR	Yes	No)
	A: If y shi	es, does the contractural agreemonth agreemonth (ent include the type of waste and frequency of	Yes	No	•
E	3. If y	es, is the vehicle used to transpor waste?	t the waste owned and operated by the reclaimer of	Yes	No	
	C. If y	es, is a copy of the agreement ke eement?	pt for a period of three years after termination of	Yes	No	NA ₌
VIII. I:	s a cui 28-31-4	rent manifest showing revision da (d)/40 CFR 262.20)	te and burden disclosure statement used? (KAR	(Yes)	No	NA NA
	L If y	es, does manifest(s) include:	in the second of			
	1.	Generator EPA Identification Nur digit)?	mber (12 digit) and manifest document number (five	(Yes)	No.	NA
tos :	- 2.	Number of pages?	The state of the s	(Yes)	No	7,100
1	3.	Generator's name and mailing ad	idress?	Yes		
	4.	Generator's phone number?		·><	No	* HI.
	5.	Transporter 1 Name?	The state of the s	(Yes)	No	. 4.127
. سدد	6.	Transporter 1 EPA Identification	Number 2	(Yes)	No	
+ *	7.	Transporter 2 Name?	Number:	(Yes)	No	•
and "de way	. 8.	Transporter 2 EPA Identification		Yes	No	NA
A Carry	9.	Name and site address of design		(Yes)	No	NA
		-		Yes	No	
		Designated facility's EPA Identific	· 1987年 - 1987年	Yes	No	
Mary Same			name, hazard class, and Identification Number)?	(Yes)	No	
		Number and type of containers?		(Yes)	No	
	4.0	Total quantity?		(Yes)	No	
		Unit (weight or volume)?		(Yes)	No	anger .
and the second	5 * j	Special handling instructions?		(Yes)	No	NA
No.	16.	Generator's certification including and date?	g waste minimization statement, generator's signature,	(Yes)	No	. :
	17.	Name, signature, and date of tran	nsporter 1?	(Yes)	No	
		Name, signature, and date of tran	いっこう アンドラ アンドラ アンドラ アンドラ アンドラ アンドラ マンド・カータ しょうごう アンドラン	Yes	No	NA
В	Doe		ifest(s) signed by both generator and transporter?	Yes	No	
C	. Doe		est(s) signed and dated by T/S/D/ facility	Yes	No	
D	. Has		signed copy of a manifest within 45 days of initiating	Yes	(No)	
	1.	If yes, was exception report(s) file	ed? (KAR 28-31-4(f)(4)(B))	Yes	No	(NA)
•	2.	If yes, was copy retained for three		Yes	No	
Mani	festing	Requirements:	Adequate Inadequate		□ N	A

La	nd Disposal Re	strictions F	lequirements	(GEB)			
•	Does facility generate any wa DFR 268, Subparts B and C? List these wastes:		land disposal restrictions	requirements of 40	Yes	No	
•	a <u>All Wastes</u>		D			v .	
	В		E			·	
	C		F				
	Is the waste(s) covered by a A. If yes, describe the varia			(40 CFR 268 5&6)	Yes	No	e jaran
				No.	• •		
.	is the waste covered by an e	exemption? (40 CFF	R 268.1(c)(2))		Yes	No a	
	 If yes, does the generate the waste is exempt from 	or provide a notice v n the land disposal	with the waste to the T/S/ restrictions? (40 CFR 268	D facility stating that 3.7(a)(3))	Yes	No (NA
ui.	Does generator ship waste(s or disposal?				Yes	No	•
£	 A. If yes, does the generate hazardous waste number waste analysis data, if an 	er(s), applicable trea	atment standards, manife	hat includes: EPA est number(s), and	Yes	No	
	B. If yes, is a copy of this n				Yes	No	
311.	Does generator treat restrict restrictions standards? (If ye	ed waste(s) on-site es, fill out land dispo	so that they are below trosal restrictions checklist.	ne land disposal .)	Yes	No	·
La	nd Disposal Restrictions Re	equirements:	✓ Adequate	☐ inadequate		□ N/	A
P	e-Transport Re	quirements	GPT)				
*******	***			(VAD 20 21 A(a)(1))	Ves	No	N/
XIV. XV.		nable liquid, poison	, etc.) each package in a		Yes) No	N/
XVI.	Does generator mark (consaccordance with DOT requi	ignee's or consignoring in the consignoring in the constant of 40 CFR	or's name and address, e 172 Subpart D? (KAR 28	-31-4(e)(3))	Yes	No	N/
	A. Does generator mark e		0 gallons or less as below		Yes) No	N
	. н	Hazardous Waste- found, contact the near	-Federal Law Prohibits Impropert police or public safety authors.	per Disposal. Inority or the US EPA.	• :		
		_	nerator's Name and Address lanifest Document Number				
XVII	. Does generator have placa F? (KAR 28-31-4(e)(4))	rds to offer to trans	porters in accordance wi	th 49 CFR 172 Subpart	Yes) No	N
				and the second s			

XVIII. Does genera 28-31-4(c)(2)	ator only use a transporter w	rho is properly registered with the c	department? (KAR	Yes	No	NA
Pre-Transport F	Requirements:	[ズ] Adequate	☐ Inadequate		N	A
Biennial I	Reports (GRR)		- 1	•		
A. If yes, do	oes generator retain copies	ort(s) to KDHE? (KAR 28-31-4(f)(2)) for three years? (KAR 28-31-4(f)(1) ast blennial report with the total qua	(B))	Yes Yes or those	No No years.)	NA NA
Biennial Report	Requirements:	Adequate	inadequate			
XX. Has generate (40 CFR Sub A. If yes, ha B. Is waste	ppart E & F) as generator filed a notice wi manifested and signed by a attor transports waste out of t	ny hazardous waste to or from a fo	ironment?	Yes Yes Yes	No No No No	NA NA NA
Special Condition	ons Requirements:	Adequate	☐ Inadequate		N.	A
Sterage F	Requirements ((GPT)				
A. For 90 da B. For more	tor temporarily store waste in ays or less? Than 90 days? Is stored in containers:	before transport?		Yes	No No No	NA NA
1. Are c (h)(1	containers marked with the v	words: "Hazardous Waste"? (KAR 2		Yes Yes	No No	NA NA
(h) (1 3. Are a nece 4. Does)(C)) all containers holding hazard essary to add or remove was s generator conduct weekly	dous waste closed during storage este? (KAR 28-31-4(g)(1) or (h)(1)(B) inspections of containers for signs	except when) of leakage and/or		No ,	NA
deter a. If y	rioration caused by corrosio yes, are these inspections d	on or other factors? (KAR 28-31-4(k locumented in a log that includes d ctor, notations of observations, and)) late and time of	Yes Yes	No No	NA NA

	(If waste(s) is placed in tanks, piles, or surface impoundments, complete the appropriate inspection checklist.)		•	
	e. Is the full container moved to the storage area within three days after it became full?	(PS)	No No	
	c. Is the container marked with the words: "Hazardous Waste"? d. Is the container marked with the accumulation start date at the time it becomes full?	Yes	No	
	b. Is the container in good condition and closed except to add or remove waste?	Yes	No	
	a. Is the waste stored in a container at or near the point of generation and under the control of the operator of the process generating the waste?	Yes	No	٠,
	f yes,			,
	Does generator have any satellite storage areas? (KAR 28-31-4(j))	(Yes)	No	N/
	If waste in containers is incompatible with other materials stored nearby, are the containers separated from the other materials by means of a dike, berm, wall, or other means? (KAR 28-31-4(g)(1) or (h)(1)(B) / 40 CFR 265.177)	Yes	No	N/
2.	Are containers holding igraphe or reactive waste(s) located at least 1. Letters (50 feet) from the facility's property line? (EPA Generator and T/S/D Only) (KAR 28-31-4(g)(1) / 40 CFR 265.176)	Yes	No	N/

Stora	age Requirements:	Adequate	☐ inadequate		, 🗀 NA	
Ka	nsas Generator's Eme	ergency Preparec	iness (GSQ)			
	las facility named one employee as eme			Yes	No	
Α	Is the emergency coordinator availab within a short period of time?	ale to respond to an emergency	/ by reaching the facility	Yes	No	÷.
В	3. Is the emergency coordinator or his/r (fires, spills, or releases) that arise?	ner designee prepared to respo	and to any emergencies	Yes	No	
C	C. Is the emergency coodinator familiar	with the reporting requirement	s of KAR 28-31-4(h)(2)?	Yes	No	
	s the following information posted next to assessable in an emergency? (KAR 28-31		is immediately			;
A	A. Name and telephone of emergency c	coordinator?		Yes	No	•
В	3. Location of fire extinguishers, fire alar	rms, or spill control material, if	available?	Yes	No	• :
C	C. Telephone number of fire department	t unless the facility has a direct	alarm?	Yes	No	NA
e	dave employees been trained so that the emergency procedures that are relevant t					
	operations? (KAR 28-31-4(h)(1)(G))			Yes	No	
Γ	A. Is this training documented in any wa	ly:		Yes	No	
	sas Generator's Emergency Paredness Requirements :	☐ Adequate	☐ inadequate	•	□NA	4

(If Kansas generator, stop here.)

		management? (40 CFR 265.16(d)(1)&(2)) 2. Description of type and amount of training to be given each person? (40 CFR 265.16(d)(3)) 3. Records of training given to facility personnel? (40 CFR 265.16(d)(4))	Yes Yes	No No	·
		 Description of type and amount of training to be given each person? (40 CFR 265.16(d)(3)) 	Yes	No	
			Yes	No	
	-	Job title and job description for each position related to hazardous waste			
	D. E.	Does the facility maintain the following documents and records:		-	
	C.	After initial training, are employees trained on an annual basis? (40 CFR 265.16(c))	Yes	No	
	B.	Are new employees supervised until training is completed? (40 CFR 265.16(b))	Yes	No	
		265.16(a)(2)) Are new personnel trained within six months after their employment? (40 CFR 265.16(b))	Yes	No	
XXIX	28-	the owner/operator established a hazardous waste management training program? (KAR 31-4(g)(4)/40 CFR 265.16) Is the program directed by a person trained in hazardous waste management? (40 CFR	Yes	No No	
4000000000	******	sonnel Training (GPT)			
Pre	epar	edness and Prevention Requirements: Adequate Inadequate		и	Α .
XXVI		cases where local authorities decline to enter into such arrangements, is the refusal entered ne operating record? (KAR 28-31-4(g)(4)/40 CFR 265.37(b))	Yes	No	NA
		Injuries which could result from fires, explosions, or releases at the facility? (KAR 28-31-4(g)(4)/40 CFR 265.37(a)(4))	Yes	No	NA
		Made agreements with local emergency response teams, emergency response contractors, and equipment suppliers? (KAR 28-31-4(g)(4)/40 CFR 265.37(a)(3)) Familiarized local hospitals with the properties of hazardous waste(s) handled and types of	Yes	No	NA
		Designated one authority where one or more police or fire departments might respond to an emergency? (KAR 28-31-4(g)(4)/40 CFR 265.37(a)(2))	Yes	No	NA
		Familiarized the local emergency authorities with the facility, waste(s) handled, entrances and exits? (KAR 28-31-4(g)(4)/40 CFR 265.37(a)(1))	Yes	No	NA
٠		ngements:			
XXVII	l.lf a	opropriate for the type(s) of waste handled, has the owner/operator made the following			
XXVI.		s a check of the facility show sufficient aisle space to allow unobstructed movement of connei and equipment? (KAR 28-31-4(g)(4)/40 CFR 265.35)	Yes	No	NA
		Is this equipment (A-C above) tested and maintained to ensure its proper operation? (KAR 28-31-4(g)(4)/40 CFR 265.33)	Yes	No	NA
		Is water of adequate volume provided for hose streams, foam producing equipment, sprinklers, etc.? (KAR 28-31-4(g)(4)/40 CFR 265.32(d))	Yes	No	NA
		Portable fire extinguisher, fire control equipment, spill control equipment, and decontamination equipment? (KAR 28-31-4(g)(4)/40 CFR 265.32(c))	Yes	No	NA
		Telephone or hand-held two-way radio capable of summoning emergency response personnel? (KAR 28-31-4(g)(4)/40 CFR 265.32(b))	Yes	No	NA
	A.	Internal communication or alarm system easily accessable in case of emergency? (KAR 28-31-4(g)(4)/40 CFR 265.32(a))	Yes	No	NA
		propriate, based upon the nature and quantity of waste(s) generated and stored at the ity, is the facility equipped with:			
		aredness and Prevention (GPT)			

Con	tingency Plan (CAT)				
XXX. Do	es the facility have a contingency plan? (KA	VR 28-31-4(g)(4)/40 CFR 26	5 Subpart D)	Yes	No
•	Does the plan list the name(s), home addressering coordinator(s) in the order in v 265.52(d))			Yes	No
B.	is an emergency coordinator available at	all times? (40 CFR 265.55)		Yes	No
C.	Does the plan describe emergency action explosions, or releases of hazardous wast		ke to respond to fires,	Yes	No
D.	Does the plan describe arrangements made 265.52(c))	de with emergency respon	se agencies? (40 CFR	Yes	No
E.	Does the plan include a list of all emergen physical description of each item on the li 265.52(e))	cy equipment at the facility st, and a brief outline of its	/, its location, a capabilities? (40 CFR	. Yes	No
F.	Does the plan include an evacuation plan evacuation routes? (40 CFR 265.52(f))	for facility personnel that d	lescribes signals and	Yes	No
G.	Have copies of the plan been provided to hospitals? (40 CFR 265.53)		nse agencies and	Yes	No No
Contin	gency Plan Requirements:	Adequate	☐ Inadequate		g of

(If EPA generator, stop here.)

, and the second				65 9
Transporter Requirement	s (TRR)			
XXI. Does this facility transport hazardous was If yes,	te?		Yes) No
A. Are they registered as a hazardous was 28-31-6 (b))	aste transporter in the state (of Kansas? (KAR	Yes) No
B. Does transporter comply with the mar 263.20(h)?	nifest requirements of 40 CF	R Part 263.20 exc	ept Yes) No
C. Does transporter retain a copy of the	manifest for three years? (40) CFR 263.22(a))	Yes) No
 D. Does this facility transport hazardous 28-31-4(d)(7)? If yes, 	waste subject to the manifes	st exemption of KA	\R Yes	No
Does the transporter record the n quantity of waste shipped; DOT s accepted in a log or shipping pap	hipping information; and the	lumber of the gen date the waste w	erator; as Yes	No (NA)
2. Does the transporter carry this re- facility?		waste to the reclar	nation Yes	No (JA)
3. Does the transporter retain these termination or expiration of the ag		years after the	Yes	No (NIA
Transporter Requirements:		Inad	equate	□NA
A Section 1			eta e e e e e e e e e e e e e e e e e e	**
Additional In	nformation and	Conclusio	ns:	*.* .
			<u> </u>	
	•			
;				*R-
		·		
		1		

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MIKE HAYDEN Governor JACK D. WALKER, M.D. Secretary

STATE OF KANSAS





Forbes Field Topeka. KS 66620-000* (913) 862-9360

DEPARTMENT OF HEALTH AND ENVIRONMENT

RCRA Compliance Inspection Report

T/S/D Facilities Checklist

1.			
Α.	<u>General</u>	Rama Paris (1903) Pro Carella (1905) Carella Paris (1905)	
	Date	9:00 AM EPA ID N	lo. KSD007246846
	Facility Name Hydrocarbon I	Recyclers, Inc.	
CAN AND AND AND AND AND AND AND AND AND A	Street 2549 N. New York	in the latter about the sail	
ធំកា	CityWichita	, Kansas Z	ip 67219
	County Sedgwick	Phone (310	6) 268-9490
Œ.	Contact Steve Keiter, Facil	lity Manager Ron Robertson	, Facility Safety and Compliand
	Inspector Teresa Hansen, Siev	Kour, Kris (Goschen) EPA Rec	Officer gion VII
ń Ø	Other	avas (esto processo), registres a	
В.	Activity at Site		
	Treatment	Storage	Disposal
di la	Chem/Phys/Bio Treatment	Drums	Incineration
a gara Mengrahakan seri	Filtration	Pile - A A A A A A	Landfill
	Incineration	Surface Impoundment	Land Treatment
	Recycling/Recovery	X_Tank, Above ground	Surface Impoundment
- State & Constitution of the Source of	Reprocessing	Tank, Below ground	Other ()
	Solvent Recovery	Other ()	
	Thermal Treatment	en e	
	Volume Reduction		
	Waste Oil		
*	Other ()		

Commer	its:				_
		i	•		
					_
					-
		• •			-
C. <u>Waste Ana</u>	lysis Plan	· · · · · · · · · · · · · · · · · · ·			
and the second s	facility maintain a copy of at the facility?	its waste	analysis	YES N	0
A. I1	f yes, does the plan include	:			
1.	Parameters for which each be analyzed and rationale these parameters.	AMERICAN SECURIT	and the	YES N	
2.	parameters.				
8. Car and a consequence and a consequence .	. Sampling method used to d	obtain samp	le.	YES N	0
aciticy Safety and Compile	Frequency with which the will be reviewed or repeated analysis is current. For off-site facilities, that generators have agreen	ted to ens	ure the	YES N	
6		the proced analyze ead ded to ensu	lures which the movement ire that it lesignated	exercises	0
garantina de la caractería de la caractería Suas esta caractería de la caractería de l				e services and a service services and a service servic	
ste analysis plan requirement	ents:			To the second second	
	adequate	•	*	· · · · · · · · · · · · · · · · · · ·	
D. Security				age 3	
265.14 1. Does	the facility provide either	of the fol	llowing:	A STATE OF THE STA	•
	24-hour surveillance system	n? (T.V. n	nonitoring	YES (N	10)

(YES) NO

An artificial or natural barrier (fence, fence and cliff combination) and a means to control entry (attendant, T.V. monitoring, locked entrance, con-

trolled roadway access).

1		3. Does the facility consider itself exempt from security requirements?	YES NO
Securit	y requireme	nts: [] Inadequate [] Not Applicable	
Anathran européine	E.	General Inspection Requirements	and the second
26	5.15	 Does the owner/operator maintain a written schedule at the facility for inspecting: 	garage and the second of the s
	in the contract of the contrac	a. Monitoring equipment	YES NO
, cn	(E) (2)	b. Safety and emergency equipment	YES NO
A Cu	3	d. Operating and structural equipment	YES NO
	State Sta	2. Does the inspection schedule identify the types of problems which are to be looked for during the inspections?	VES NO
i Gi	A CONTRACTOR OF THE PARTY OF TH	3. Does the owner/operator maintain an inspection log? a. If yes, does the log contain the:	YES NO
	.	1. Date and time of inspection	YES NO
To the second	1 15 -	2. Name of inspector	YES NO
an seems maries in	- MCL 2d Physiological Communication	3. Notation of observations	YES NO
	The state of the s	4. Date and nature of repairs or remedial	

e facility provide warning si at entrances.

. Inspection requirements:

Adequate [] Inadequate

F. Personnel Training

265.16

I. Does the owner/operator maintain at the facility, the following documents and records:

•		
		÷ ii
and the second	 a. Job title and job description for each position related to hazardous waste management. 	YES NO
f	 Description of type and amount of training to be given each person. 	YES NO
	c. Records of training given to facility personnel.	YES NO
Personnel trainin	g requirements:	
[] Adequate	[] Inadequate	· · · · · · · · · · · · · · · · · · ·
(*) G.	Requirements For Ignitable, Reactive, or Incompatible Waste	<u>s</u>
265.17	1. Does the facility handle ignitable or reactive wastes?	YES NO
	a. If yes, is the waste separated and confined from sources of ignition or reaction, sparks, spon- taneous ignition, and radiant heat?	YES NO NA
	2. Are smoking and open flames confined to specially designated locations?	YES NO NA
	3. Are "No Smoking" signs posted in hazard areas?	YES NO NA
	4. Does a check of these areas show any leakage or corrosion of containers?	YES NO NA
	5. Does a check of these areas show evidence of heat generation from interaction of incompatible wastes?	YES NO NA
gnitable, reacti	ve, or incompatible waste requirements:	
Adequate	[] Inadequate [] Not Applicable	· · · · · · · · · · · · · · · · · · ·
H .	Preparedness and Prevention	
265.31	Does an inspection of the facility show any evidence of fire, explosion, or contamination?	YES NO
265.32	If applicable to the facility, is the facility equipped with:	•
	a. Internal communication or alarm system easily accessible in case of emergency?	YES NO NA
	b. Telephone, hand-held two-way radio capable of summoning emergency response personnel?	YES NO NA

ه از د		3.	Are postable fire extinguishers, fire ontrol equipment, will control equipment, and decontamination equipment provided?	YES	NO	N
		4.	Is water of adequate volume provided for hose streams, foam producing equipment, sprinklers, etc.?	YES	NO	N
	265.33	5.	Is this equipment (1-4 above) tested and maintained to assure its proper operation?	YES	NO	N
	265.35	6.	Does a check of the facility show sufficient aisle space to allow unobstructed movement of personnel and equipment?	YES	NO	N/
i.l.	265.37	7. 3)	If appropriate for the type(s) of waste handled has the owner/operator made arrangements with the local emergency authorities to familiarize them with the layout of facility, properties of wastes handled and associated hazards, places where facility personnel normally work, entrances to roads inside facility, and possible evacuation routes?	YES	NO	N/
		8.	ment might respond, is there one designated authority?	YES	NO	(NA
. 27 (9.	If appropriate for the type(s) of waste handled does the owner/operator have agreements with State emergency response teams, emergency response contractors, and equipment suppliers?	YES	NO ((NA
		10.	If appropriate for the type(s) of waste handled has the owner/operator arranged to familiarize local hospitals with the properties of hazardous waste(s) handled and types of injuries which could result from fires, explosions, or releases at the facility?	YES	NO	NA
		11.	In cases where state or local authorities decline to enter into such arrangements, is the refusal entered in the operating record?	YES	NO (NA
100	Adequate		ntion requirements:			2
· my	I.	Con	tingency Plan and Emergency Procedures			
2	62.53	1.	Is a contingency plan maintained at the facility and have copies been provided to outside agencies which may be called upon to provide emergency services?	(YES) I	NO	
2	62.52	2.	Does the plan describe arrangements made with emergency response personnel?		NO	

3.		s) of the designated emergency coordinator(s)?	YES (NO ,i
265.55 4.	Is an er	mergency coordinator available at all times?	YES	NO .
5.	ment at tion of	e plan include a list of all emergency equip- the facility, its location, a physical descrip- each item on the list, and a brief outline capabilities?	YES	NO
6.	Does the	e plan include an evacuation plan for facility el?	YES	NO No
Contingency plan and	emergency	procedures requirements: equate Change in Emergency Coon	dina	torlis
J. Ma	nifest Sy	stem, Recordkeeping, and Reporting		·
		e facility receive waste from off-site?	YES	NO
	eac	yes, does the owner/operator sign and date h copy of the manifest and give a signed y to the transporter?	YES	NO NA
	the	s the owner/operator send a signed copy of manifest to the generator within 30 days the delivery?	YES	NO NA
	c. Doe	s the owner/operator retain a copy of manifest?	YES	NO NA
2.		e facility receive any waste from a rail or wate hipment) transporter?	r YES	NO .
() on ear		yes, is the shipment accompanied by a shipping er containing the appropriate information?	YES	NO NA
The second secon	1.	If yes, does the owner/operator sign and date the shipping paper and provide the transporter with a copy?	YES	NO NA
		Does the owner/operator send a signed copy of the shipping paper to the generator within 30 days of the delivery?	YES	NO NA
and the second s	3.	Does the owner/operator retain a copy of the shipping paper?	YES	NO (NA
365.72 3.		e facility received any shipments of waste which aconsistent with the manifest?	YES	NO

*.			د معربور		1.	If no, was the Regional Administrator notified?	YES	NO	(NA)
	265	. 73	. 4	1. Doe at	s ti the	he owner/operator keep a written operating record facility?	YES	NO	
			•	a.	If	yes, does the operating record include:			
	4		- - 4222 - T	ing set o Secondary	1.	A description and the quantity of each hazardous waste received, and method(s) and date(s) of its treatment, storage, and disposal?	(ES)	NO	NA
•		45.	e in s		2.	The location of each hazardous waste within the facility and the quantity at each location?	YES	NO	NA
	***				3.	Records and results of waste analyses?	YES	NO	NA
(10)	(13)				4.	Reports and details of incidents requiring implementation of the contingency plan?	YES	NO	NA
•	* -		•	•	5.	Records and results of required inspections?	YES	NO	NA
. Take Sand	24	arv.		in the Age of the Control of the Con	6.	Monitoring, testing, or analytical data?	YES	NO	NA
er were all	***	disease 8			7.	Closure cost estimates (and for disposal facilities, post-closure cost estimates)?	YES	NO	NA
(3)	265.	76	- 5	Has	the un	facility received any waste, which does not der the small generator exclusion, not aceed by a manifest or shipping paper?	 YES	(NO))
	inn V.	.		a.	If to	yes, was an unmanifested waste report submitted the Regional Administrator?	YES	NO	NA
Mani		syste Adequ				, and reporting requirements:	and the second	.	
	-/,					cyucuc			

a. Items, was an attempt made to remncile the discrepancy with the generator and transporter?

Closure and Post-Closure

265.112

 Does the owner/operator have a written closure plan for the facility?

YES) N

YES NO

- a. If yes, does the plan include:
 - 1. A description of how and when the facility will be closed?

YES NO

					1. 11
	2.	A description of the steps necessary to completely close the facility?	YES	NO	et ·
	3.	An estimate of the maximum inventory of wastes in storage or in treatment at any given time during the facility life?	YES	NO	•
edescrift	4.	A description of the steps needed to decontaminate facility equipment at the time of closure?	YES	NO	•
	5.	An estimate of the expected year of closure and a schedule for final closure which includes the total time required to close the facility and the time required for intervening closure		-	•
W 623		activities which allow tracking closure progress?	YES	NO	
265.118 2. If ow	the ner/o	facility is a disposal facility, does the perator have a written post-closure plan?	YES	NO	NA
a.	.If	yes, does the plan include:			
in the Co	1.	Ground-water monitoring activities and frequencies at which they will be performed?	YES	NO	NA
tae); (ii) with	2.	Maintenance activities and frequencies at which they will be performed to ensure the integrity of the cap and containment struc-	: :		
		tures where applicable, and the function of the monitoring equipment?	YES	NO	NA
	3.	The name, address, and phone number of the person or office to contact during the post-closure period?	YES	NO	NA
is James Assignment at the series of the Adaption			.r		
Closure.and post-closure	requi				•
[] Adequate []	Inad	equate	4.		
L. <u>Financ</u>	ial R	equirements :			
		e owner/operator have a written estimate of sure cost?	YES	NO	
su	rance	owner/operator established financial as- for facility closure and notified the 1 Administrator? (Required after 7-6-82),	YES	NO	٠
and the second	Ì		1 5		
ow Co	her/o st of	facility is a disposal facility, does the perator have a written estimate of the annual post-closure monitoring and maintenance of		, io	MA
th	e fac	ility?	YES	NO	NA

- 265.145

owner/operator of the disposal facility established financial assurance for post-closure care and notified the Regional Administrator? (Required after 7-6-82)

YES NO

265.147

Has the owner/operator obtained liability insurance for sudden occurrences of at least \$1 million with an aggregate of at least \$2 million exclusive of legal defense costs? (Effective 7-15-82).

YES NO

If the facility is a disposal facility, has the owner/operator obtained liability insurance for nonsudden and accidental occurrences of at least \$3 million per occurrence with an annual aggregate of at least \$6 million exclusive of legal defense costs? (Effective 7-15-82)

YES NO

Financial requirements:

[] Adequate [] Inadequate

Management of Containers

factors?

265.170

Are containers presently used to store hazardous waste? (YES)



If no, do not complete questions 2-5.

If yes, check condition of containers and for evidence of incompatibility of waste with containers.

Containers in poor condition

Condition of Containers: Inadequate [] Not Applicable [] Adequate 265.173 Are all containers holding hazardous waste closed during storage except when necessary to add or remove waste? 265.174 Does owner/operator inspect areas where containers are stored, at least weekly, for signs of leakage and/or deterioration caused by corrosion or other

	265.176		Are contain located at property li	ners holding i least 15 mete ine?	gnitible or rers (50 feet)	eactive wast from the fac	e ility's YES	NO NA
*	265.177		materials s open tanks, separated 1	n containers istored nearby, tor surface ifrom the other or other dev	in other conmpoundments, a materials by	tainers, pil are the cont	es, ainers	AN ON
						• 1		
lana	gement of Co	ntainer	es:	4	11 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4		•	
	Adequat	:e [] Inadequa	ate [] Not	Applicable	A CAMBARA Ma La Maria		· .
	Note: D	etermin	e if owner	operator clai	ms any inform	ation_confid	ential.	ing the and the compagnet after
. Polytopia	((i.e. ta	inks, surfac	e checklists f ce impoundment ater monitorin	s, piles, lan	acility type d treatment,	es en el proper en en el proper	
sp. se jaland	Additional	Informa	ition and Co	ONCLUSIONS		in the second se	Figure 170 Co. Co. Co. St. Section 190	a great some file and the
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er andar a	No. 1	.=						
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	and the second				•			
71	The same of						•	
	Form: TSD	4/82						



Kansas Department of Health and Environment Bureau of Waste Management Forbes Field, Topeka, Kansas 66620 (913) 298-1600

Tank Inspection Checklist

Owner In	formation						
Date7-28-	92	EPA I.D. No.	KSD007246846				
Facility Name	Hydrocarbon Recyclers	, Inc.					
Street 254	9 N. New York	a diag	and the second second	totale to a			
City Wic	hita	y See See See See See See See See See Se	, Kans	as Zip	67219.		
					₹ ₂ + °.	٠.	
Tank info	rmation						
·	Tank #1	Tank	#2	. Tank #3			
Description:	See attached sheet.				.		
Capacity:	and the second second						
Substance Stored:	अन्तर					-	
Waste Code:						<u> </u>	
Location:							
				· !			
Existing T	ank System(s)						
l. Is the tank(s) labeled with the words "Ha	azardous Waste"	? (K.A.R. 28-31-4)	±	Yes	No	*200 00 200
with a spill	s) is not covered, does it hav containment system with a c d would provide? (40 CFR 26	apacity that equi	60 cm) of freeboard unleads or exceeds the volun	ess equipped ne that 2 feet	Yes	No	NA NA
ll. Is the tank(265.192(b a	s) equipped with a waste-fee and d)?	d cutoff or bypa:	ss system(s) as required	by 40 CFR	Yes	No	
V. Are daily in:	spections made of all system	ns pertinent to the	e proper operation of the	e tank?	Yes	No	
A Disch	arge and cutoff systems?				Yes	No	NA
B. Tanki	evel and freeboard?	•			Yes	No	(NA
C. Draina	age systems?				Yes	No	(NA

		_		**
Ţ	D. Above-ground portion for corrosion?	Yes	ê Ņp	- NA
	E. Monitoring and leak detection equipment?	Yes	No .	ŃΑ
	F. Secondary containment?	Yes	No	NA
V.	Are these inspections documented in a log?	Yes	No	
•	A. In the case of a permitted T/S/D facility, do they follow the inspection schedule outlined in their permit?	Yes	No	NA
VI.	Has the tank(s) been used to treat or store wastes substantially different from previous wastes or have substantially different treatment processes been used in the tank(s)?	Yes	(No)	.;i
uer y den eek. Se san waseen room of er	A. If yes, were waste analyses and trial treatment or storage tests conducted prior to implementing the proposed changes and is all the data kept on file in the facility operating record or was written, documented information on similar storage or treatment process changes obtained prior to implementing the proposed changes and is all documentation kept on file in the facility operating record?	Yes	No	(S)
VII.	With the exception of emergency situations, have <u>ignitable</u> or reactive wastes been placed in the tank(s) by the facility?	Yes	No	NA NA
promise to new	A. If yes, has the facility insured the safety of the operation by one or both of the following methods (40 CFR 265.98)?			e Transporter
, sa A san	1. Was the waste treated immediately before or after being placed in the tank(s) so that it is no longer ignitable or reactive and such treatment is done in compliance with the safety requirements of 40 CFR 265.15(b)?	Yes (No	NA
er en	2. Was the waste stored or treated under protected conditions eliminating the possibility of ignition or reaction?	Yes	No	NA
VIII.	If a covered tank(s) is used to treat or store ignitable or reactive wastes, does the facility meet the NFPA buffer zone requirements? (40 CFR 265.198(b))	Yes	No	NA
IX.	If incompatible waste materials are placed in the same tank(s) or are put in a contaminated tank(s), is this done under completely controlled and safe conditions as specified in 40 CFR 265.199?	Yes	No	(Z)
X .	If the tank(s) has cathodic protection systems, is it inspected according to the following schedule (40 CFR 265.195(b))?	Yes	No	NA NA
	A. Was proper operation confirmed within 6 months of installation and annually thereafter?	Yes.	No	(NA
	B. Are induced current sources inspected/tested at least bimonthly?	Yes	No	(NA
	C. Are records maintained of these inspections?	Yes	No	NA
XI.	Was the tank(s) used for the management of hazardous waste prior to July 14, 1986?	Yes	No	NA
٠	A. If yes, does the tank system(s) have secondary containment?	Yes	No	NA
	B. If no, has a written assessment that attests to the integrity of the tank(s) been prepared by an independent registered engineer?	Yes	No	NA
If yes, o	Ild the assessment include the following: 1. Design standards according to which the tank and ancillary equipment were constructed?	Yes	No	

	2.	Existing corrosion protection measures?	Yes	No	(NA
o A Transport	3.	Hazardous characteristics of the waste to be handled?	Yes) No	
' •	4.	Documented age of the tank system (if available) or estimate of the age?	Yes) No	
·	5.	Results of a leak test, internal inspection, or other tank integrity examination? (If the results of this test show the tank to be leaking or unfit for use, the owner must implement 40 CFR 265.196.)	Yes) No	
	6.	Is the leak test conducted annually by an independent, qualified, registered engineer? (40 CFR 265.193(i)(1) and (2))	Yes	No	
	7.	Are records of the assessment results maintained on file at the facility?	Yes	No	
Schedule d	late w	hen secondary containment is required per schedule in 40 CFR 265.193(a) (1 through	h 5)	:	
Existing	Tank	System(s) Adequate	· _	Inade	quate
	* *.	The second of th			
	* .				
New	Tan	k System(s)			
(II. Is the sch	ne tan edule	k system(s) required to have secondary containment (new system or according to in 40 CFR 265.193(a)(1 through 5)?	Yes	No	
A	if ye	es, has the owner or operator requested a variance from the secondary tainment? (40 CFR 265.193(g and h)	Yes	No	NA
В.	If ye	s, does the secondary containment meet the following minimum requirements? (40 265.193(b and c)		•	•
	1.	Constructed of or lined with materials compatible with the waste and of sufficient strength?	Yes	No	NA.
×.	2.	Placed on a structurally adequate foundation?	Yes	No	NA
	3.	Provided with a leak detection system capable of detecting releases within 24 hours?	Yes	No	NA
	4.	Adequately sloped or designed and operated to drain and remove liquids from leaks, spills or precipitation?	Yes	No	NA
С.	If ye: 265-	s, does the secondary containment include one of the following: (40 CFR 193(d))	,		
	1.	External liner?	Yes	No	NA
	2.	Vault?	Yes	No	NA
	3.	Double-walled tank?	Yes	No	NA
	4.	Equivalent device approved by the Secretary?	Yes	No	(NA

Existing corrosion protection measures?

2.

	D.	If yes	s, does the secondary containment satisfy the following requirements: (40 CFR	*	المهاريدة	
		265.	193(e))			**
For Ex	terna		s and Vaults Adequate capacity to contain 100% of the largest tank within its boundary?	Yes	No	NA
		1.	/			
		2.	Designed or operated to prevent infiltration of precipitation into the containment system unless it has adequate capacity to contain a 25 year, 24 hour rain event?	Yes	No	NA
		3.	Free of cracks or gaps?	Yes	No	NA
		4.	Completely surrounds the tank and surrounding earth likely to be exposed to waste if a release occurs?	(Yes)	No	NA
For Va	uits				No	NA
engles to crow of 240%	** * * * * * *	1.	Constructed with chemical-resistant water stops at all joints?	Yes	ИО	INM
		2.	Provided with an impermeable coating or lining over the concrete?	(Yes)	No	NA
ungst		3.	Protected against vapor ignition, if required due to the waste characteristics?	Yes	No	NA NA
•		4.	Provided with an exterior moisture barrier?	Yes	No	(NA)
For Do	nuhla	.Wall	ed Tanks	: .		
		1.	Designed as an integral structure for containment of releases?	Yes	No	(NA
		2.	If metal, is it protected from corrosion, if metal?	Yes	No	
		3. `	Provided with a built-in continous leak detection system capable of detecting releases within 24 hours?	Yes	No	(NA)
XIII.	ls ar	ncillar	y equipment provided with adequate secondary containment? (40 CFR 265-193(f))	Yes	No	NA
XIV.	Has	the t	ank system or secondary containment system had a leak or spill or was it ed to be unfit for use?	Yes	No) NA
•	Α.	lf ye	es, was it immediately removed from service and appropriate follow-up actions en as required by 40 CFR 265.196 (b through e)?	Yes	No	NA
XV.	with	40 C	repair has been conducted on the tank system was it recertified in accordance FR 270.11(d) and such certification submitted to the Secretary within 7 days? (40 196(f))	Yes	No	NA
Nev	w Tan	k Sy	stem Requirements Adequate		Inade	equate
					-	
Comn	nents:	,				•
. OGITIII	i i ci i i ci	' 				
	···•					
			•	· 	· · · = · · · ·	
					·····	
			·			4.8

Hazardous Waste Tank Storage (S02) Service¹

VESSEL	CAPACITY - WORK (gal)	CAPACITY - MAX (gal)	LOCATION
V-1	7,181	7,363	Process Area
V-2	7,084	7,084	Process Area
V-3	7,181	7,363	Process Area
V-4	7,181	7,363	Process Area
V-5	20,895	20,895	Process Area
V-6	20,895	20,895	Process Area
V-7	7,181	7,363	Process Area
V-8	. 7,181	7,363	Process Area
V-9	5,078	5,078	Building D
V-10	5,078	5,078	Building D
V-11	5,078	5,078	Building D
V-12	5,078	5,078	Building D
V-13	5,078	5,078	· Building D
V-14	5,078	. 5,078	Building D
V-15A	2,659	2,659	Building D
V-152	2,659	2,659	Building D
V-15C	2,659	2,659	Building D
V-15D	2,659	2,659	Building D
V-16	9,028	9,028	Building D
Y-17	522	522	Process Area
V-18	489	489	Building D
V-26	1,129	1,155	Process Area
Y-29	90	90	Building D
V-30	90	90	Building D
V-31 ·	115	115	Building D
V-32	115	115	Building D
V-34	539	539	Process Area
TOTAL	138,000	138,936	N/A

Department of Health & Environment Division of Environment

PHOTO MOUNTING SHEET

Name of Site:	Hydrocarbon Recycler	s, Inc.	EPA	ID	#_KSD	007246846	
Location: City	2549 N. New York		Sedgwick		_Legal		
			=	Pic	cture	No	· .



•
Picture No.
Date: 7-28-92
Time:
General Direction Faced:
Washbar Conditions:
Weather Conditions:
clear
Type of Camera:
comments: Aisle C701- Crystallized on drum ame down side



Picture No. 2
Date: 7-28-92
Time:
General Direction Faced:
Weather Conditions:
clear
Type of Camera:
comments: Aisle C701
<u>Crystallized on</u>
drum ron & down
side

Department of Health & Environment Division of Environment

PHOTO MOUNTING SHEET

2549 N. I	on Recyclers, Inc. E	
Location: City Wichita	County Sedgwick	Legal
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		Type of Camera:
		Comments: Alsle C727
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		Picture No. 4
··· ·	40	Date: 7-28-92
	International Control of the Control	Time:
		General Direction Faced:_
		Weather Conditions:
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		Type of Camera:
A Comment of the Comm		
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		dented drum
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Bethlehem Apparatus Company, Inc.

890 Front St., P.O. Box Y, Hellertown, PA 18055 • 215-838-7034 • FAX 215 838-6333 • TELEX 494-9195

DATE: March 16, 1992

CUSTOMER: USPCI Hydrocarbon Recovery Services

2549 N. New York Wichita, KS 67219

ATTN: Joe Dowdey

Materials outlined in Waste Profile No.R-6571 dated 3/12/92 have been approved for Mercury Recovery/Recycling.

Bethlehem is strictly a mercury recovery/recycling facility, and cannot accept manifested materials with Waste Codes other than D009. (If)
materials are sent under Waste Code U151, we may have to reject the shipment.

We will only accept materials packaged in steel containers; flasks, 5 gallon, 55 gallon, or 85 gallon. Materials shipped in plastic or Fiber containers will not be accepted for delivery.

Bethlehem will issue a work order to our receiving dock to accept your material for processing provided the following:

- X A purchase order is issued to cover the costs of processing.
- X An updated Mercury Recovery/Recycling Agreement is signed and returned for our files.

Credit terms have been established.

Shipments will not be received without work authorization. Please be sure the above items are established before shipment is made.

If you have any questions, please let us know.

Yours very truly,

BETHLEHEM APPARATUS COMPANY, INC.

Bruce J. Lawrence

President

BJL/jps

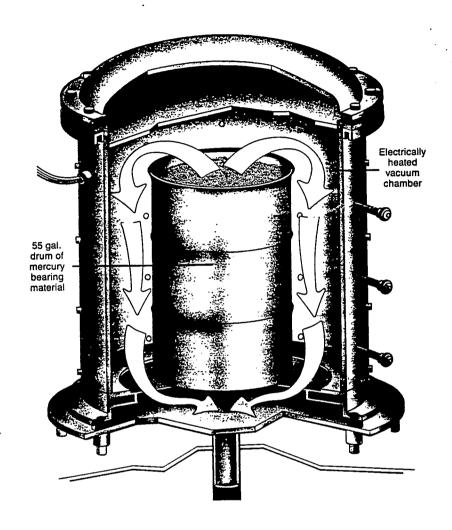
NOTE: A Land Ban form is now required with each shipment.

MERCURY RECOVERY/RECYCLING SERVICE

Bethlehem has developed a high vacuum mercury retort recovery still for processing EPA D009 hazardous waste. The recovery system heats mercury bearing materials up to 1,350 degrees F. Mercury vapor is condensed in a water cooled condenser for transfer to our vacuum triple distillation units. Since the recovery system operates under high vacuum the exhaust from the vacuum pumps is easily scrubbed and passed through treated activated charcoal for mercury vapor removal. No exhaust stack or Air Quality Permits are required for the system. Residue from the process must pass TCLP analysis for mercury before it is sent to an industrial non hazardous waste landfill.

Each mercury recovery high vacuum retort system is controlled with a microprocessor temperature controller capable of running 16 different programmed temperature cycles for the wide variety of materials to be processed. To date we have processed the following types of materials:

- fever and industrial thermometers
- metal switches
- quartz lamps
- dental amalgams
- ignitron tubes
- mercury in soil
- telephone switches porisimitry samples
- sphygmomonometers
- barometers
- · glass switches
- · mercury batteries
- thermocouples
- mercury sludges
- mercury rectifiers
- mercury relays manometers
- mercuric oxide
- · pc board relays



FOR MORE INFORMATION ASK FOR A MERCURY RECOVERY PACKET!

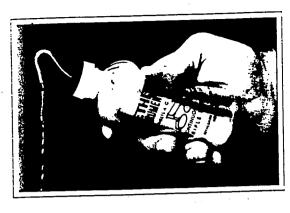
All shipments must have prior approval before they are accepted for processing. All materials that are processed in our recovery retort distillation units are considered HAZARDOUS WASTE, and must be sent using a Pennsylvania Hazardous Waste Manifest.

To receive authorization for shipments you must obtain a work authorization number from our office. Authorization numbers will be issued for each shipment provided there is a signed Recovery/Recycling Agreement on file and your waste is on our Material Acceptance List. For new materials to be approved there must be samples and material analysis sent for evaluation.



Bethlehem Apparatus Company, Inc.

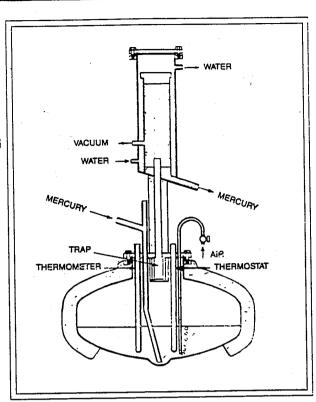
FORTINUOUS VACUUM TRIPLE DISTILLATION



Best in
PURITY
PACKAGING
SERVICE

OVER 7 (SEVEN) MILLION POUNDS SHIPPED to manufacturers, research laboratories, process and control industries.

SINGLE STAGE MERCURY Still and Condenser, Schematic Diagram. Three stages of this type operating in tandem are required to produce the highest purity mercury, needed in crystal growth technology systems and other high purity applications.



...only from BETHLEHEM PRIME VIRGIN SOURCE MERCURY

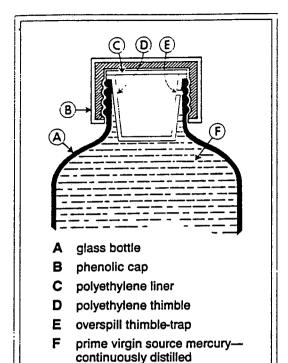


Bethlehem now exclusively offers guaranteed nrime virgin source mercury, vacuum triple distilled and packaged in glass or polyethylene bottles with Bethlehem's patented* Thimble Trap. Analysis of this metal by Atomic Absorbtion shows values near or below detection limits (see analysis).

ANALYSIS OF EVAPORATED MERCURY RESIDUE SAMPLE IN PARTS PER BILLION*

ALUMINUM	0.11
CADMIUM	0.088
CALCIUM	0.088
CHROMIUM, total	0.16
COPPER IRON LEAD MAGNESIUM	1.79 1.06 0.10 0.010
MANGANESE	0.14
MERCURY	0.0015
NICKEL	0.043
SILVER	0.0058
TIN	0.32
TITANIUM	0.029
ZINC	0.042
BORON	< 1.82
SILICON	0.51
*Based on 300 lbs. (168.000 grams)	of distilled Mercury.

THIMBLE-TRAP* GLASS BUTTLE PACKAGING

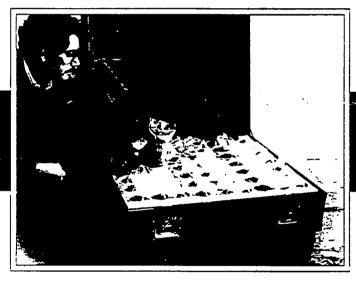


three times under vacuum

With Bethlehem's patented, "THIMBLE TRAP", continuously vacuum triple distilled prime virgin source mercury can be shipped, for the first time, without ring formation at the meniscus and oxides on the mercury surface. For technical details ask for reprint "Mysterious Ring Appears at Meniscus of Bottled Mercury", Ind. Res. Feb. 1982.

*Patent No. 4,416,382

The "WELLS FARGO" styrofoam lined steel box with security lock for 10 lb. glass bottles sealed in individual polyethylene bags. Holds 63 units with patented "THIMBLE TRAP".

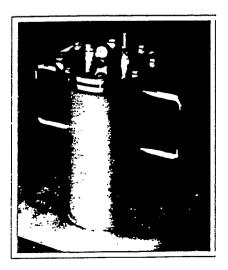


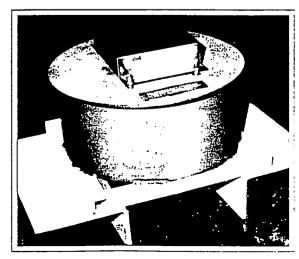
11 lb. glass bottles in "WELLS FARGO" steel box

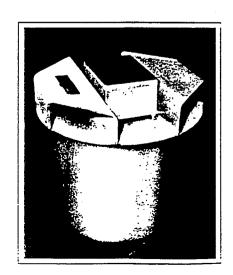
RETURNABLE SHIPPING CONTAINERS

Mercury Reusable Shipping Containers

Stainless Steel Containers: 100 lb., 800 lb., 2,000 lb. Each container has a flanged top plate with a compression fitting for air pressure inlet, a pressure relief valve, and a 1/4" pipe out.







MERCURY CLEANING

We clean our Mercury by distilling three times in continuous stages under high vacuum and controlled low temperatures. All instrument Mercury is shipped with a Certificate of Analysis.

We Return our cleaned mercury in 8.5 oz., 1-, 6-, and 16 pound polyethylene bottles; or 1-, 5-, or 10 pound glass bottles. The small polyethylene bottles have dispensing tips. The glass bottles use the patented "THIMBLE TRAP" system. All shipments are in full bottles. Charges for new mercury or credits for purchased scrap mercury are applied to the nearest full bottle.

Mercury Flasks, the standard shipping container for 99% liquid mercury, can be obtained at no charge if the mercury is being sent back for cleaning. 76 lb. capacity and 2,000 lb. capacity flasks are available. There may be a charge for disposal of liquid mercury.

Terms: 30 days net for cleaning mercury. All mercury received and shipped F.O.B. Hellertown, PA. **Do not send mercury by US PARCEL POST.** It is against Postal Regulations.

REPROCESSING SHRINKAGE SCHEDULE FOR MERCURY RECEIVED AS LIQUID METAL

Net Wt.	% Loss	Net Wt. % Loss
0- 49 lbs.	5%	500-999 lbs. 1.5%
50-199 lbs.	3%	1000 + lbs. 1%
200-499 lbs.	2.5%	



	1	UNIFORM HAZARDOUS WASTE MANIFEST	1. Generator's US EPA ID	Docu	iment No.	1	Page 1			the shaded a d by Federal la	
	3. Generator's Name and Mailing Address A. State Manifest Document Number										
Ш		Jan Jaters & Rogers Inc.	-	mency Phone:		L.					
$\ \ $		3900 D Street, Omana, NE		HENTREC 1-80		В.	State Ge	nerator's	ID		
$\ \cdot\ $	_	Generator's Phone (402) 733-7	6.	US EPA ID Numbe	9300	_	State Tee		20.10.3	NED040906	720
$\ $	5.	Transporter 1 Company Name Van Vaters & Rogers Inc.		D A D D D E				ter's Pho		NEDU4U9U	3149
	7	Transporter 2 Company Name	8.	US EPA ID Numbe				nsporter			
	ļ.,	, 4.00	111					ter's Pho			
	9.	Designated Facility Name and Site Address	ss 10.	US EPA ID Numbe	er	G.	State Fac	cility's ID			
		.iydørocarbon Recyclers In	f.					072468	346		
\prod		2549 M. New York St.	/ - 1 - -	الماما حلما ا	ماملمام		Facility's				
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G	11	. US DOT Description (Including Proper Sh	ipping Name, Hazard Clas	s and ID Number)	1	Турє	To Out	3. otal antity	Unit Wt/Vol	Waste N	lo.
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$\ $		A. Byron Originals Lot#16153			200		t when the				
$\ $		Profile# 89532 (WI 91-	4617)		5 m			بدشتر برده و درو			
$\ $											
$\ $	15. Special Handling Instructions and Additional Information										
	16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by										
		proper shipping name and are classified, packed, according to applicable international and national		all respects in proper co	ondition for tra	nspor	t by highwa	зу			
		If I am a large quantity generator, I certify that	I have a program in place to	reduce the volume and	d toxicity of v	vaste	generated	to the dec	gree I h	ave determined	to be
		economically practicable and that I have select future threat to human health and the environm	ent; OR, if I am a small quan								
$\ \cdot \ $	_	the best waste management method that is availa	ble to me and that I can afford.	Signature	_/					Month One	V
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T Y	20. Facility Owner or Operator: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19. Printed/Typed Name Signature Month Day Year										
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Style	F15	REV-6 Printed by Labelmaster, An American Labelmark C	o., Chicago, IL 60648 (800)621-580	8	· · · · · · · · · · · · · · · · · · ·	EP	A Form 870	0-22 (Rev.	9-88) Pre	rvious editions are	obsolete



RECYCLING/TSD HANDLING AGREEMENT

(GENE TOR AND RECYCLING/TSD CONTRACT



. **WHEREAS,** Generator produces spent chemicals which may be considered to be "hazardous" or "toxic" within the meaning of applicable federal and state laws ("Spent Chemicals") and which therefore must be transported, stored, disposed of, recycled, treated or re-used ("Handled") in accordance with applicable laws pertaining to hazardous or toxic chemicals;

WHEREAS, Recycling/TSD Contractor owns or controls facilities which are capable of Handling Spent Chemicals in accordance with all applicable laws pertaining to such activities:

WHEREAS, the parties desire to enter into an arrangement for the Handling of Spent Chemicals, all on the terms and conditions hereinafter set forth;

NOW, THEREFORE, in consideration of the covenants and agreements contained herein, the undersigned agree to the following terms and conditions of this Recycling/TSD Handling Agreement as well as to the Standard Terms and Conditions Governing the Handling of Spent Chemicals ("Standard Terms and Conditions"), which are attached to the Generator copy of this Agreement and are incorporated herein by reference. All capitalized terms not otherwise defined herein shall have the meanings set forth in the Standard Terms and Conditions.

- 1. SPENT CHEMICALS SHIPMENT. The completed Uniform Hazardous Waste Manifest or appropriate state manifest which is identified by the reference number appearing in a space below the signatures to this Agreement and which pertains to the Spent Chemicals Shipment Handled under this Agreement is hereby incorporated herein by reference. Such manifest describes certain Spent Chemicals which Generator hereby agrees to ship to Recycling/TSD Contractor and which Recycling/TSD Contractor agrees to Handle at the facility named in such manifest ("Designated Facility").
- 2. COLLECTION, TRANSPORTATION, STORAGE AND DELIVERY. All Spent Chemicals Shipments shall be transported to Recycling/TSD Contractor by Van Waters & Rogers Inc., a Washington Corporation ("VW&R"), or an entity designated by VW&R to provide transportation and temporary storage services.
- 3. PAYMENT. It is understood that VW&R shall pay Recycling/TSD Contractor for Handling the Spent Chemicals Shipment (or, where money is owed to Generator, VW&R shall pay Generator for the Spent Chemicals Shipment) according to the terms of a certain Master Spent Chemicals Handling Agreement between Recycling/TSD Contractor and VW&R. Recycling/TSD Contractor shall not look to Generator for payment for Handling the Spent Chemicals Shipment, except for certain extraordinary charges incurred in connection with Nonconforming Spent Chemicals as set forth in the Standard Terms and Conditions.
- 4. INDEMNIFIED PARTY. As used in the Standard Terms and Conditions, the term "Indemnified Party" shall mean either Recycling/TSD Contractor or Generator, depending upon which party claims indemnification under this Agreement.
- 5. GENERATOR INDEMNIFICATION. Generator shall defend, indemnify and hold harmless Recycling/TSD Contractor, its past, present and future officers, directors, employees, agents, insurers and successors (hereinafter in this Paragraph referred to collectively as "Recycling/TSD Contractor") from and against any and all Loss which Recycling/TSD Contractor may sustain or incur, be responsible for or pay out as a result of:
 - (a) Generator's breach of any representation, warranty, term or provision of this Agreement; or
- (b) The negligence or intentional misconduct of Generator, its employees, agents, representatives or subcontractors in the performance of this Agreement, provided that such indemnification shall not apply to the extent such liabilities result from Recycling/TSD Contractor's negligence or intentional misconduct or from a breach of this Agreement by Recycling/TSD Contractor.
- 6. NAMES AND ADDRESSES OF PERSONS TO WHOM NOTICE IS TO BE GIVEN. The name of the person to whom notice is to be given on behalf of Generator appears on the Uniform Hazardous Waste Manifest in Item 16 or the appropriate state manifest. The name of the person to whom notice is to be given on behalf of Recycling/TSD Contractor appears on the Uniform Hazardous Waste Manifest in Item 20 or the appropriate state manifest. The addresses of the persons to whom notice is to be given appear on the Uniform Hazardous Waste Manifest under Item 3 (for Generator) and Item 9 (for Recycling/TSD Contractor) or the appropriate state manifest.

RECYCLING/TSD HANDLING AGREEMENT

(GENERATOR AND RECYCLING/TSD CONTRACTOR)

The undersigned hereby agree that, upon execution of this Recycling/TSD Handling Agreement, there is a binding contract between them according to the above terms and conditions, as of the day and year appearing below.

GENERATOR EPA ID#: TAD 18216357	RECYCLING/TSD CONTRACTOR:
FACILITY: Byron Drymils Inc.	PRINT NAME: Daniel W. Belger TITLE: Vice President-Sales
PRINT Prian Bond TITLE Sufety Pirector	SIGNATURE: A. B. L. J.
SIGNATURE: Bur Bonc DATE: 0.5/14/92	RECYCLING/TSD CONTRACTOR \$9532 (WT.91-
UNIFORM HAZARDOUS WASTE MANIFEST DOCUMENT NUMBER:	(4617)
STATE HAZARDOUS WASTE MANIFEST DOCUMENT NUMBER	USP- 14286 -C

Van Waters & Rogers Inc. subsidiary of Univar

P. D. 60X OMAI-IA, NE 68107-PI-IONE (402) 703-

This Land Disposal Restriction Statement is being forwarded from the original generator of the waste.

Van Waters & Rogers Inc.

EPA ID# NED040906729

has acted as a RCRA storage facility.

The Waste is being manifested from storage on Van Waters & Rogers Inc. Manifest -92012.

C-76-97



EVUULISOO

Notification of Wasz Subject to Land Disposal Restriction

	Maniest number accounted with waste empirent 92002							Byron Originals Inc.				
	lan lol	tauent to 40 CFF d disposat restric whing wastes wh tals cods ovaria	ich ara subject l	tell entrol	r au caime	int regulter	rca Secilori Ienia.	3004 (9), 1	nemqins sin	might) restricted under t s one or more of t K,U,P) water	
¥	/ឧៈ	sta (check s	appropriate	boxaa	1)		•		Treatm	ent Si	andard	
1.		California List Wasta (applies to all states)						Complete Reverse Side				
2.		☐ F-Solvents	□ F001 [☐ F002	☐ F00:	3 □ F0	04 디	005.	Complet	s Reys	raa Sida	
3.		st all D.F.K.U. or P Waate Codes eg. F006, D003)	Subcatagory (If any)	1 (90. Y/a	ility Group stewater astewater)	1142.11101		In 40CFR	il Aeguired il Insert pro 5-letter c	זגם	USPCI acceptan-	
Α.		7005		NWW		Х					89532	
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is CCWE-Constituent Concentrations in Waste Extract

	Concentrat	Concentration (In mg/)			
F301-F005 apant solvente	WasteWaters containing	All other			
	spent	solvent			
	· solvants	Wastes			
Acatona					
n-Butyl alconol	0.05	0.38			
Carbon disuilids	5,0	3.0			
Carpon tetrachloride	1,05	4.81			
Chiambenzene		0.98			
Cresola (& Greaylia acid)	0.15	. 0.03			
Cyclohexanone	2.82	0.75			
1,2-Dichiorobenzene	0.123	0.73			
Ethylbanzana	0.83	0.125			
Ethyletna.	0.05	0.75			
Ethyl ether	. 0.05	0.053			
longludos	0.05	0.75			
Methanol	8.0	5.0			
Methylene chlorida	0,25	0,75			
Methylene chlorida Methyl sihyl katone Methyl isobutyl katone	0.20	0.93			
Matnyl isobutyl katona	0.05	0.75			
Nilrobenzene	0.05	0.33			
Pyridine	0.88	0.125			
Telrachicrosthylana	1.12	0.23			
Toluana	0,079	9.05			
1,1,2-Trichlorosihans	1.12	0.33			
1,1,2-Trichloro-1,2,2-Tritluoroathane	0.078	0.05			
Trichloroethylens	1.05	0.41			
	0.082	0.091			
	0.05	600			
	0.05	0.15			

268.43 Table CCW-Constituent Concentrations in Wastes

F001, F002, F003, F004 and F005	In Wastes
wastawatara (Pharmacoutleal Industry)	Concentration
Methylane chlorida	(ln mç/l)
Page - Land	0.44

F002 and F005	Concentration In mg/(ww) mg/kg(nww
1,1,2-Trichlorosthans (F002). Serzene (F005)	0.030 7.8 0.070 3.7
Z-Ethoxyethanol (F005)	Required Method(a) Required Method(a)

California List Wasta (applies to all states)
Liquid hazardous wasta including free liquids associated with any solid or studge containing the following constituents or characteristic:

Pit a Culturations	Corpontration	Treatment Standard
Cadmium (YI) Land Marcury		Cyanides Destruction/Stabilize
Nickal	≥ 20	Metals Recovery/SoldfileationMetals Recovery/SoldfileationMetals Recovery/SoldfileationMetals Recovery/SoldfileationMetals Recovery/SoldfileationMetals Recovery/SoldfileationIncineration/High Efficiency BollerIncineration/Carbon Adsombon/Solvent Extra

POTENTIAL HAZARDS

FIRE OR EXPLOSION

Flammable/combustible material; may be ignited by heat, sparks or flames. May burn rapidly with flare-burning effect.

Fire may produce irritating or poisonous gases. Contact may cause burns to skin and eyes. Runoll from fire control or dilution water may cause pollution.

EMERGENCY ACTION

Keep unnecessary people away; isolate hazard area and deny entry. Stay upwind; keep out of low areas. Positive pressure self-contained breathing apparatus (SCBA) and structural firefighters' protective clothing will provide limited protection.

CALL CHEMTREC AT 1-800-424-9300 FOR EMERGENCY ASSISTANCE. If water pollution occurs, notify the appropriate authorities.

Small Fires: Dry chemical, sand, earth, water spray, or regular foam. Large Fires: Water spray, fog or regular foam. Move container from fire area if you can do it without risk. Apply coaling water to sides of containers that are exposed to flames until well after fire is out. Stay away from ends of tanks. For massive fire in cargo area, use unmanned hose holder or monitor nozzles; if this is impossible, withdraw from area and let fire burn. Magnesium Fires: Use dry sand, Met-L-X® powder or G-1 graphite powder.

SPILL OR LEAK

Shut off ignition sources; no flares, smoking or flames in hazard area. Do not touch or walk through spilled material. Small Dry Spills: With clean shovel place material into clean, dry container and cover loosely; move containers from spill area. Large Spills: Wet down with water and dike for later disposal.

FIRST ĀID

Move victim to fresh air; call emergency medical care. In case of contact with material, immediately flush skin or eyes with running water for at least 15 minutes. Removal of solidified molten material from skin requires medical assistance. Remove and isolate contaminated clothing and shoes at the site.

HAZARDOUS WASTE RECEIVED CHECKLIST

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